

Journal of Sylva Indonesiana

Journal homepage: https://talenta.usu.ac.id/jsi



Co-situation of Using Sonki in Gum Arabic Production in Abu Zabad Locality, West Kordofan State, Sudan

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ARTICLE INFO

Article history:

Received November 26th, 2024 Revised February 10th, 2025 Accepted February 12th, 2025 Available online February 28th, 2025

E-ISSN: 2622-5093 P-ISSN: 2622-5158

How to cite:

Eltahir, M. E. S., E. M. I. Ahmed, S. A. D. A. Faragallah, F. I. Musa, and A. A. A. Mohamed, "Cosituation of using sonki in gum arabic production in Abu Zabad Locality, West Kordofan State, Sudan" *Journal of Sylva Indonesiana*, Vol. 08, No. 01, pp. 45-58 Feb. 2025, doi: 10.32734/jsi.v8i01.18986



ABSTRACT

This study investigated the adaptation and use of the Sonki tapping tool for gum Arabic production from Acacia senegal in Abu Zabad locality, West Kordofan, Sudan. Data were collected from 140 randomly selected producers (63 % of the total producers' population) using structured questionnaires and 11 focus group discussions. Descriptive statistics and Chi-square tests were conducted using SPSS, OriginPro 2024, and Microsoft Excel. The results indicated that 78.6% of respondents engaged in farming alongside gum Arabic production, primary as an inherited tradition. Approximately, 72.9 % tapped gum trees in October. Awareness of the Sonki tools was reported by 62 % of respondents, while 52.9 % actively used it. Access to the Sonki tool was primarily through market (94.9 %), with a smaller portion obtaining it from the Forest National Corporation and NGOs. Furthermore, 83% of respondents identified the provision of tools and training as a critical factor for promoting adaptation. Chi-square analysis revealed significant differences (P \leq 0.05) between years of experience, knowledge of Sonki and its usage. Despite barriers related awareness, 72% of producers owned and used the Sonki tool. The study concluded that while progress has been made in the adaptation of the Sonki tool, broader dissemination and training are essential. The findings recommend improving access, promoting proper usage, and enhancing the provision of tools and training to ensure sustainable tapping practices.

Keyword: Adoption, GAPAs, Gum Arabic, NWFPs, Sudan, Tapping Tools, West Kordofan

1. Introduction

Gum Arabic is one of the Sudan's most important Non-Wood Forest Products (NWFPs) [1,2]. Gum Arabic sector in Sudan witnessed a revival and development in (production, marketing and export) aspects. *Acacia senegal* tree (Hashab) is a multipurpose tree with a vital function in generating income [2], therefore provide support to the rural livelihood in different form such as wood energy and fodder demands, as well as enriching the soil fertility and nitrogen fixation [3]. Tapping activities increased gum Arabic yield by 77.42% as compared with untapped trees [4]. Gum Arabic exudes from Hashab timber in the structure of giant (5 cm

diameter) nodules or "tears" [5]. The mature trees with 4.5 - 6 m height and 5 - 25 years old, are tapped with the aid of making incisions in the branches and stripping away the bark to accelerate exudation [3].

The Sonki was developed by the Gum Arabic Research Division (GRD) in Agricultural Research Corporation (ARC) and it was considered as efficient, effective and cheap tapping tool [6], with dimensions of 2.5 - 2.0cm width, 20 cm length with sharp end apex 1 cm and total height with wood 2.5 m (Figure 1) as well as manufactured locally and simply adopted by the gum tappers in the gum belt of Sudan. The Sonki is reported to be a multi-functional tool, used both for tapping A. senegal trees and harvesting gum [6,7]. Studies indicate that Sonki does not have any negative effect on tree health [8] and poses no danger to producers or tappers. Notably, it is easy to use making it accessible for women and teenagers [6]. Additionally, it is socially accepted, economically feasible and environmentally safe. Recently, the Sonki has been adopted for training programs by local and national organizations as well as international organizations such as International Fund for Agricultural Development (IFAD), Food and Agriculture Organization (FAO), and World Food Programme (WFP). It is recognized as the most effective and appropriate tool for tapping A. senegal trees across gum belt in Sudan [9]. The Sonki features a spear-like blade and offers several advantages over the traditional axe (farrar) (Figure 2). It regulates the width of the bark removed, allows for tapping of branches from any direction [10], and enables a single person to tap more tree in a shorter period. Additionally, it facilitates the collection of pure gum, free from impurities, and allows for tapping higher branches. The tool can be used for gum collection further enhancing its utility [6,7,11].

The Sonki is also described as a hand tool and characterized as safer, easier and quicker to use as well as being less injurious to the tree compared to axe (farrar). It has a metal head fixed to a long wooden handle [6]. The pointed end of the head is pushed tangentially into the stem to penetrate just below the bark and then pulled up to strip a small length of bark longitudinally from the wood, which involves tapping of gum Arabic trees. Moreover, Makmak is one of the traditional tools used in tapping gum trees particularly *Boswellia papyrifera* [6] and *Acacia seyal* [7]. Makmak weighing 0.50 - 0.75 kg with a 15 cm blade and 7 - 10 cm sharp edge (Figure 3).

Given the importance of gum Arabic, it is crucial to evaluate tapping tools to ensure sustainable production and the health of the mother tree. Several studies have examined different aspects of gum Arabic including the effect of taping methods on gum and incense yield [12], gum Arabic certification and marketing opportunity [13], the impact tapping tools and tapping date [7], quality gum Arabic [14], quality management in the supply chain [14], the market chain of gum Arabic [1], and its contribution to rural household income [15]. Therefore, this study aims to study the current use of the Sonki tapping tool for *A. senegal* trees and to identify the challenges hindering its proper dissemination and adoption in West Kordofan.



Figure 1. Performance of Sonki, a tool for tapping and harvesting gum Arabic



Figure 2. Axe



Figure 3. Makmak traditional tapping tool

2. Research Method

2.1 Study Area

West Kordofan state is lies in the semi-arid region of Sudan [16]. It is located in the western part of the country, forming a transition zone between war-effected areas in the south and drought affected regions in the north [17]. The state is situated within latitudes 12°0′ N, and longitudes 28°9′E (Figure 4). It shares borders with five states, North Kordofan, South Kordofan, East Darfur, North Darfur and South Darfur. The total land area is estimated to be111,373 km2 [17], extending from low-rainfall savanna to high rainfall hill catena, with significant variations in vegetation cover [18]. Abu Zabad locality is situated in the northeastern part of West Kordofan State. It is bordered by El khewei to the North, El Nahoud to the West, Elsunut to the South and Elqoz and El Dalang to the East. The locality has a population of approximately 179000. The main economic activities include agriculture, animal husbandry, trade [19]. Abu Zabad locality is administratively divided into five units namely Abugalib, Aiak, Saata, Khamas Hallab and Khamas Eldunki [20].

2.2 Data Collection

Data were collected from the gum Arabic producer community. Respondents were randomly selected for interviews. A structured questionnaire was designed, incorporating both open and close-ended questions. Out of a total of 222 producers, 140 (representing 63%) were randomly selected and interviewed. The sample size was determined using the Robert Mathon model [21].

$$n = \frac{M}{[(S^2 x (M-1):pq]+1]}$$
 (1)

Where: M = population size, N = sample size, S = (product from dividing standard degree opposite to 0.95) which is 1.96 to error rate (0.05), P = 0.50, and q = 0.50

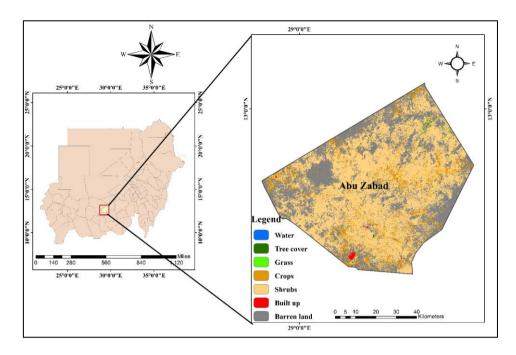


Figure 4. Map of the study area

2.3 Focused Group Discussions (FGDs)

To gather more qualitative data and validate the findings, eleven Focus Group Discussion (FGDs) were conducted in the study area. FGDs were held in the Administrations of Saata, Khamas and Abogalib, involving a total of eleven producers' communities. Each Group Discussion (GD) consisted of 8-9 randomly selected producers. The main topics covered included the introduction of the sonki tool, its introduction process and the individual responsible for introducing it. Additionally, the discussions explored the advantages and disadvantages of the sonki, factors influencing its adoption as well as the producers' opinions and observations.

2.4 Key informant Interview

Three key informant interviews were conducted. One was conducted with the chairman of the Gum Arabic Producers Association (GAPA) in West Kordofan State, and chairman of Abu Zabad GAPAs, and the third with director of Forest National Corporation in the locality.

2.5 Statistical Analysis

The collected data were organized and entered into Statistical Packages for Social Sciences (SPSS), OriginPro 2024b and Microsoft excel for further analysis. Descriptive analysis and the Chi square test were applied, and the results were presented in tables and figures.

3. Results and discussions

3.1 Age and Occupations of Respondents

It was found that more than one-third of respondents were between 41-50 years old, with about one-third of respondents being over fifty. These results suggest that the older generation is more engaged in farming and gum Arabic production compared to the younger group (Table 1). Therefore, it appears that younger individuals in the area may be pursuing other jobs or focusing on education. Chinchmalatpure and Koshti [22] noted that youth tend to show less interest in agricultural activities. Regarding the occupation, the majority (78.6%) of respondents practiced both farming and gum Arabic production (Table 1).

3.2 Producers' Years of Experience in Gum Production

There was variation in years of experience among the producers. Some had extensive experience, while others had less. For example, 24.3% had 10-15 years of experience, while 27.1% had more than 20 years of experience (Table 2). It was observed that experience in gum Arabic production is often inherited. As a result, some younger individuals in certain families had more experience than other elder individuals in other families. Naturally, elder people tend to have more experience overall. It is worth noting that a lack of experience and financial means may remain significant challenges for adoption [9].

Table 1. Age and jobs of respondents

| | Variables | Frequency | Percentage |
|------|--------------------------|-----------|------------|
| | 20-30 years | 20 | 14.3 |
| A 92 | 31-40 years | 28 | 20.0 |
| Age | 41-50 years | 52 | 37.1 |
| | Over 50 years | 40 | 28.6 |
| | Farming | 4 | 2.9 |
| Ioha | Gum production | 5 | 3.6 |
| Jobs | Farming & laboring | 21 | 15 |
| | Farming & Gum production | 110 | 78.6 |

Table 2. Producers' experience in gum production

| Variables | Frequency | Percentage |
|-------------------|-----------|------------|
| Less than 5 years | 14 | 10.0 |
| From 5-10 years | 34 | 24.3 |
| From 10-15 years | 24 | 17.1 |
| From 15-20 years | 30 | 21.4 |
| Over 20 years | 38 | 27.1 |
| Total | 140 | 100.0 |

3.3 Tapping Time and Tapping Position

Tapping time and tapping position are important factors that influence the quantity and quality of gum Arabic [23]-[25]. According to the response, 72.9% of the respondents indicated that October is peak time for tapping (Table 3), a finding that is consistent with numerous studies [6,8,26,27]. Producers prefer to tap in October because, based on their experience, it is considered the optimal month for tapping. During October, most trees reach maturity and are ready for tapping, as indicated by certain signs, such as leaf shedding, yellowing bark and leaves, cessation of rainfall, and relative increase in temperature. Additionally, by October, most agriculture activities have concluded, providing producers with time to focus on gum production. Regarding tapping positions, approximately 60% of the producers tap branches only, while more than 40% tap both branches and stems (Table 3). Several studies recommended that branches are the best part of the tree for tapping gum Arabic production [9,28]. Therefore, tapping on branches reflects the producers' experience in gum Arabic production.

Table 3. Tapping time and tapping position

| Tapping system | Month/position | Frequency | Percentage | |
|------------------|--------------------------|-----------|------------|--|
| | October | 102 | 72.9 | |
| Tanning times | November | 30 | 21.4 | |
| Tapping time | December | 1 | 0.7 | |
| | All above (three months) | 7 | 5.0 | |
| Tapping position | Branches | 77 | 55.0 | |
| | Stems | 3 | 2.1 | |
| | Branches and stems | 60 | 42.9 | |

3.4 Gum Arabic Tapping Tools

Historically, local community used Axe (farrar) and Makmak as tapping tools for *A. senegal* and *A. seyal* respectively [29]. However, after the innovation of Sonki by a related research institute, and producers began adapting this tool. Our study found that 31.4% of respondents still using axe (farrar), while only 13.6% use Sonki exclusively for tapping *A. senegal* for gum production (Table 4). This aligns with findings from [30], who reported that most of the producers still use axe for tapping gum trees. Therefore, the use of Sonki remains low in our study area, likely due to adaptation issues or a lack of knowledge among the local community and producers. However, the use of Sonki improves gum production and helps maintain the health of mother trees [7,10]. This situation calls for intervention, including training and raising awareness among gum Arabic producers. Notably, the Institute of Gum Arabic Research and Desertification Studies (IGARDS) has made significant effort in training gum Arabic producers and building up their capacity [31], but continued support

from governments, NGOs and community-based organizations is essential for sustainable production. Furthermore, training gum Arabic producers on tapping and harvesting methods could lead to sustainable gum productions [2].

Table 4. Common tapping tools

| Tapping tools | Frequency | Percentage |
|-------------------------|-----------|------------|
| Sonki | 19 | 13.6 |
| Makmak | 4 | 2.9 |
| Axe (farrar) | 44 | 31.4 |
| Axe (farrar) and makmak | 29 | 20.7 |
| Axe (farrar) and sonki | 44 | 31.4 |

3.5 Producers' Information about Sonki

Sonki has been introduced in the area for quite some time, but not all producers are familiar with it. Our study found that 62.1% of the community members were aware of Sonki, while 38% were not (Figure 5). This highlights the need for further awareness campaigns, radio programs, and training to inform producers about the tool, its benefits and advantages.

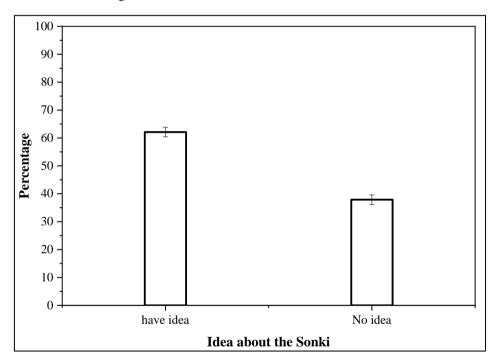


Figure 5. Ideas about the sonki among respondents

3.6 Introduction and Usage of Sonki

Tabel 5 shows the years when respondents first encountered Sonki. It was found that 31.5% of respondents become aware of the tool between 5-10 years ago while 45% of respondents reported that Sonki was introduced to the area in 1980 (Table 5). This means that the tool has been in use for over 50 years. If it has significant advantages, it should be more widely disseminated. Comparing this information with current usage, the results show 52.9% of respondents use Sonki while 47.1% still do not use it for tapping their trees (Table 5). A review by [6] confirmed that Sonki was first invented in 1961 by Mr. Vidal Hall at the Agricultural Research Corporation (ARC), El Obied Station in Western Sudan.

| Table 5. When | did you kr | now sonki, whe | n introduced | l and use? |
|----------------------|------------|----------------|--------------|------------|
| | | | | |

| Sonki | Time | Frequency | Percentage |
|-------------------|-------------------|-----------|------------|
| | Less than 5 years | 25 | 28.1 |
| When did you know | 5-10 years | 28 | 31.5 |
| When did you know | 10-15 years | 26 | 29.2 |
| | 20-30 years | 10 | 11.2 |
| | 1970s | 1 | 0.7 |
| When introduced | 1980s | 63 | 45.0 |
| When introduced | 1990s | 38 | 27.1 |
| | 2000s | 38 | 27.1 |
| II | Yes | 74 | 52.9 |
| Use | No | 66 | 47.1 |

3.7 Barriers to Sonki Adoption

The study revealed significant barriers to the adaptation and utilization of Sonki tapping in the area. A large portion of respondents (46.2 %) were unaware of the tool, indicating insufficient dissemination efforts (Table 6). Furthermore, 24 % of producers lacked access to the tool, suggesting economic or logistical constraints that hinder its availability in rural markets. Some producers also reported difficulties using Sonki (10 %) and its perceived heaviness, emphasizing the need for tailored training and economic improvements. Addressing these challenges through practical, hand-on training sessions could significantly improve user confidence and adoption rates. Ownership of Sonki also emerged a key factor in its usage, with 56 % of users owning the tool (Figure 6). However, 44 % of the producers who rely on borrowed or shared tools likely face inconsistent availability, which can hamper sustainable use. The dominance of market-based access (93.7 %) (Table 7) suggests limited involvement of institutional actors such as NGOs and the Forest National Corporation (FNC). While organizational support accounted for only 6.3 % of access, this mechanism is insufficient for large-scale dissemination.

Table 6. Reasons for not using Sonki

| Reason | Frequency | Percentage | |
|------------------------------|-----------|------------|--|
| Do not have it | 16 | 24.6 | |
| Do not know it | 30 | 46.2 | |
| Difficult to use | 7 | 10.8 | |
| Heaviness | 4 | 6.2 | |
| No interest | 5 | 7.7 | |
| Do not have and don not know | 3 | 4.6 | |

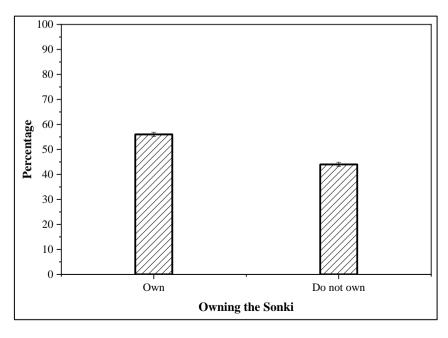


Figure 6. Owing sonki among respondents

Table 7. Ways of owning Sonki

| Finding sonki | Frequency | Percentage |
|---------------|-----------|------------|
| Gift | 3 | 3.8 |
| Market | 74 | 93.7 |
| Training | 2 | 2.5 |

3.8 Sonki Sources, Access and Use in Gum Picking

Sonki is available in the local market. Our study found that 94.9% of respondents obtained Sonki from the markets, 3.8% from concerned organizations, and 1.3% from Forest National Corporation (Table 8). It is worth to noting that IFAD through Integrated Agricultural and Marketing Development Project (IAMDP), has trained blacksmiths in the manufacturing of Sonki at locality level in North, West, and South Kordofan, and Sinnar states. The Sonki is designed for both gum tapping and picking. However, only 26% of respondents used Sonki for both gum tapping and collection (Figure 7), which is lower than expected. This could be due to a lack of technical knowledge on its use.

Table 8. Access to sonki

| Access | Frequency | Percentage |
|-----------------------------|-----------|-------------|
| Access | rrequency | reiceiliage |
| Forest National Corporation | 1 | 1.3 |
| Concern organization | 3 | 3.8 |
| Market | 74 | 94.9 |

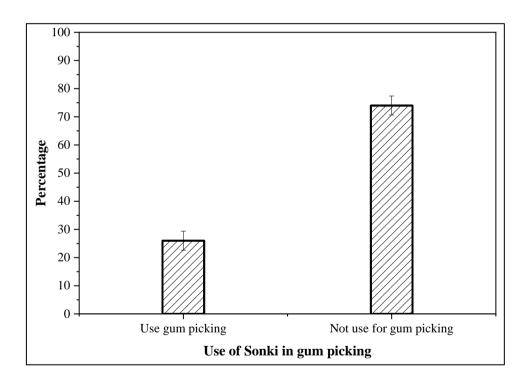


Figure 7. Use sonki in gum picking

3.9 Perceptions of Sonki among Users

The findings revealed that 88.9% of respondents agreed that Sonki is an effective tapping tool for *A. senegal* trees (Figure 8). They reported that it is safe, time-efficient, and easy to use by men, women, youth, and teens. However, some researchers found that Sonki is faster than axe (farrar), which is commonly used for tapping gum trees [32]. This is a positive indicator for further investigations into Sonki adaptation. Sonki lightweight, affordability and ease of access to high branches make it an attractive option for producers [6,33].

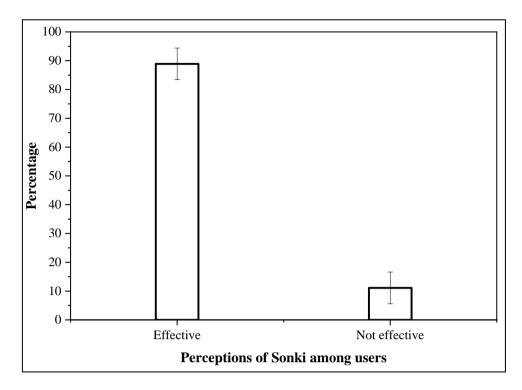


Figure 8. Effectiveness of sonki

3.10 Factors Affecting Adoption of Sonki

The main factor affecting Sonki adoption is the lack of training, with 77.7% of respondents highlighting the absence of training as a barrier (Table 9). Therefore, training is crucial for improving knowledge dissemination and accelerating adoption. Several researchers have suggested that promoting gum Arabic production depends on a thorough situation analysis, which must be complemented by intensive training and infrastructure development. Local knowledge and producers interest remain critical for successful adoption [32].

Table 9. Factors affecting adoption of Sonki

| Factors | Frequency | Percentage |
|---|-----------|------------|
| Absence of training | 108 | 77.7 |
| In availability | 9 | 6.5 |
| Both absence of training and inavailability | 7 | 5.0 |
| Not applicable | 6 | 4.3 |
| Costly | 5 | 3.6 |
| Not applicable and absence of training | 4 | 2.9 |

3.11 Strategies to Increase Sonki Adoption

Several methods have been identified to increase Sonki adoption. According to producers' perception, the most effective strategies include the provision training (82.9%) (Figure 9). Providing training is essential for a sustainable model of tapping and gum collection. Efforts have been made to increase the adoption of sonki, such as IGARDS, conducting annual training in the gum belt to promote Sonki in adoption [34]. IGARDS has also partnered with FNC and ARC to extend the reach of Sonki through training and extension services. However, the effectiveness of training should be improved, and it is proposed that GAPAs organize and conduct these training sessions. Unfortunately, in many GAPAs, members fail to support the association financially and physically due to the small size and poverty of producers who are not fully aware of the importance of collective action [35].

3.12 Chi-square for Significant Differences between Years of Experience and Information about sonki

The Chi square test revealed a significant relationship between years of experience in gum Arabic production and knowledge of Sonki tapping tool. Producers with over 20 years of experience have a

significantly higher level of knowledge about Sonki compared to those with less experience. This finding suggests that long-term involvement in gum Arabic production allows producers to gradually accumulate knowledge about tools like Sonki (Table 10). The association between extensive experience and knowledge highlights the crucial role of experiential learning and peer networks in disseminating information. Veteran producers often acquire knowledge through observation, interaction with peers, and sustained involvement in the sector. However, this gradual learning process may slow the widespread adaptation of new tools, particularly among less experienced producers who have limited exposure to informal knowledge-sharing networks. This underscores the need for targeted interventions to accelerate knowledge acquisition among newer producers. Structured training programs, awareness campaigns, and hand-on demonstrations can help bridge this knowledge gap. Providing comprehensive information about Sonki, its benefits, and proper use, can significantly enhance adoption rates. Additionally, engaging experienced producers as trainers or advocates could further support knowledge dissemination across the community.

3.13 Chi-square for Significant Differences between Owning and Use of Sonki

The Chi square test showed a highly significant difference ($P \le 0.05$) between owing and using Sonki, with a strong association observed (significance = 0.000). Producers who owned the tool were far more likely to use it, with 72% (Table 11) of owners actively utilizing it. This finds underscore ownership as a critical factor in adaptation, as it ensures consistent availability and familiarity with the tool. Furthermore, the results suggest that promoting ownership among producers is a key strategy for increasing its adaptation and sustained use. Producers who rely on borrowed or shared tools may face constraints such as limited access during peak tapping periods, which can discourage consistent use. Additionally, ownership allows producers to tailor usage practices to their specific needs, enhancing their efficiency and confidence over time.

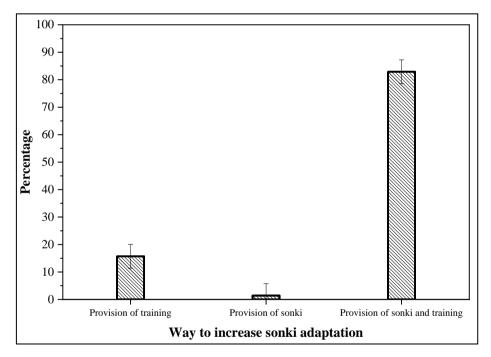


Figure 9. Ways of increasing the adoption rate of sonki

Table 10. Chi-square for significant differences between years of experience and information about sonki

| Vacre of avnariance | Information | _ Sig | |
|---------------------|-------------|-------|-------|
| Years of experience | Yes | No | – Sig |
| Less than 5 years | 6 | 8 | |
| From 5-10 years | 22 | 12 | 0.593 |
| From 10-15 years | 16 | 8 | |
| From 15-20 years | 18 | 12 | |
| Over 20 years | 25 | 13 | |

 $P \le 0.05$ = Significant, indicating by Chi-square test, X2 = 2.790

| Table 11. | Chi-square | for si | gnificant | differences | between | owning at | nd use | of sonki |
|-----------|------------|--------|-----------|-------------|---------|-----------|--------|----------|
| | | | | | | | | |

| Do you own souki | Have you u | Sia | |
|-------------------------|------------|-----|-------|
| Do you own <i>sonki</i> | Yes | No | Sig |
| Yes | 72 | 7 | 0.000 |
| No | 2 | 59 | |

 $P \le 0.05$ = Significant, indicating by Chi-square test, X2 = 106.634

3.14 Output of FGDs

The majority of respondents stated that sonki was introduced in the 1980s, while in some communities it was introduced in 1990s (Appendix 1). In most areas local experience and influence from neighboring communities are adopted. In some villages, blacksmiths played a role in their introduction. Additionally, organizations such as cooperative for assistance relief everywhere (CARE) have significantly contributed to promoting the use of Sonki in tapping areas. Radio broadcasts have also helped raise awareness among producers. In most communities where Sonki was introduced, it was primarily used for tapping. However, only about 50% of users are utilized for gum collection. Respondents who used Sonki in gum collection or harvesting noted it is safe, environmentally friendly, fast, effective, and results in clean, high-quality gum. However, others pointed out certain drawbacks, such as its weight, time consumption, and difficulty in collection. Some also argued that Sonki does not clean the tapping position as effectively as the axe (farrar) and makmak. This perception may be due to a lack of experience or improper use of the recommended Sonki.

It is important to note that the targeted Sonki has specific measurements, weight and a proper method of use. Incorrect tools or improper techniques can lead to misconception about its effectiveness. The main barriers to Sonki adoption as identified by respondents, including its unavailability, lack of information, and insufficient training. When asked about ways for increase adoption, they suggested (1) ensuring Sonki readily available and accessible, (2) providing training on its proper use, and (3) improving the design of Sonki to better accommodate the gum producing trees in the area. Respondents also noted that their regions have a wide range of gum producing trees species. However, gum Arabic production is increasingly threatened by factors such as tree locust infestations, overgrazing, excessive tree cutting, and fire damage. Additionally, agricultural expansion, particularly the replacement of gum Arabic trees with ground nuts and other cash crops, has further reduced production [36,37]. Despite the introduction of Sonki, the axe (farrar) remains widely used, with 100% of producers in some areas still relying on it. This underscores the urgent need for intensive training and intervention. Producers prefer the axe because it serves multiple functions, including tapping, pruning small branches, cleaning the tapping position to enhance gum exudation, and facilitating collection. However, they often overlook its negative impact on the trees. Pruning small branches reduces gum productivity, and untrained tappers may mistakenly believe that intensive tapping increases gum yield. Improper tapping techniques, particularly by inexperienced users, can cause wounds on branches and stems, making trees susceptible to pests and diseases, ultimately leading to their decline [28]. Thes challenges are particularly significant because gum Arabic is a key economic product in Sudan. In the 1970's, gum production was the second most important source of income after annual crops. However, in recent years, income from labor migration has become increasingly vital in many parts of the gum belt [38].

4. Conclusion and Recommendations

The Sonki tapping tool was introduced to the study over 40 years ago as a recommended alternative to traditional tools such as the axe (farrar) and makmak. In contrast, research has consistently shown that Farrar threatens tree health and reduces productivity, making it less suitable for sustainable gum Arabic production. Producers have expressed a willingness to adapt modern tools and techniques to improve tapping and collection practices, reflecting their interest in advancing the sector. However, the adaptation of Sonki remains limited due to inadequate training, lack awareness, and restricted accessibility. Despite the economic significance of the gum Arabic sector in Sudan, it receives insufficient attention and investment in capacity-building initiatives.

To address these challenges and promote the widespread adoption of Sonki, the following interventions are recommended: technical and practical training programs implement structured training programs focusing on gum Arabic production and tapping techniques. These should include demonstrations and hands-on sessions to enhance the producer's confidence and competence. Improve the design of Sonki to better meet user needs and make it more efficient and easier to handle. Train local blacksmiths to manufacture the Sonki according

to recommended specifications, ensuring its availability and affordability. Launch awareness campaigns to educate producers on the benefits of Sonki and ensure that the tool is readily accessible in key gum producing areas. Encourage government and private sector investment in capacity-building initiatives to strengthen the gum Arabic industry and support sustainable production.

Acknowledgement

Thanks to all the community in the study area for helping us and given us their perception to carry out this research

Conflict of Interest

The authors declare no competing interests.

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Appendix

Appendix 1. Summary of the group discussion output with the gum *Arabic* producers

| Admin/community | Year of introducing | Introduced by | Way of introduction | Use in tapping | Use in collection | Positives of sonki | Negatives of sonki | Problem of adoption | Proposes for increasing | Observations |
|------------------------|---------------------|---------------|----------------------|-------------------------|-------------------------|--------------------|--|--------------------------------|--|--|
| Khamas/Donki | sonki 1980s | Producers | Experience | Most have no experience | Most have no experience | No idea | No idea | Isn't known Isn't available | adoption Make it available Training | Overgrazing Over cutting |
| Khamas/Um Erig | 1980s | Producers | Adoption from other | Most have no experience | Most have no experience | No idea | No idea | Isn't known Isn't available | Make it available Training | 100% axe (farrar) |
| Khamas/Halab | 1980s | Producers | Experience | Not known | Not known | No idea | No idea | Not known | Make it available Training | 100% axe (farrar) |
| Khamas/Hajar | 1980s | CARE | Training | Most have No experience | Most have No experience | No idea | No idea | Isn't known Isn't available | Training | Replacing <i>Hashab</i> with groundnut |
| Saata/Saata Abdelrazig | 2007 | FNC | Radio | Used in tapping | Used collection | Safe and efficient | Difficult to use in collection | No experience | Make it available | Axe (farrar) and makmak are used |
| Saata/Saata Zarga | 1986 | Black smith | Adoption | Used in tapping only | No experience | Safe and efficient | Heavy Need training | Not available No training | Make it available Training | Overcutting Overgrazing Tree diversity |
| Saata/Saata Zalat | 2015/2016 | Producers | Adoption from others | Used in tapping | Used collection | Safe and efficient | Can't be used for aged trees | Not available and costly | Training | Fire Tradition sonki |
| Saata/Saata Um Khir | 1986 | Producers | Adoption from others | Used in tapping | Used in collection | Efficient | Difficult to use in collection | No experience | Make it available Training | Overcutting Overgrazing Age gradation |
| Saata/Elkhairy | 1986 | Producers | Adoption from others | Used in tapping | Used collection | efficient | Difficult to use in collection | No experience | Offering it and train | Tree diversity Overgrazing Over cutting Fire/Age gradation |
| Abogalib/Awlad Aamir | 1990 | Blacksmith | Black smith | Used in tapping only | No experience | Efficient | Costly Doesn't clean tapping positions | Isn't known Isn't available | Training | Random tapping Pests Need for seedlings |
| Abogalib/Um Bada | 1990 | FNC | Radio | Used in tapping | No experience | Safe | Heavy and slow | Sonki is not improved | Make it available | Tree diversity Replacing <i>Hashab</i> with groundnut |
| Abogalib/Um Diffais | 1990s | CARE | Training | Used in tapping only | No experience | High yield Safe | Heavy and slow | No training | Avail <i>sonki</i> Training Improve <i>sonki</i> | Tree diversity Regeneration of Hashab, axe and makmak are used |